

### 1. PRODUCT AND COMPANY IDENTIFICATION

#### 1.1 Product identifiers

Product name : 1,1'-Azobis(cyclohexanecarbonitrile)

Product Number : 380210  
Brand : Aldrich

CAS-No. : 2094-98-6

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

#### 1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich  
3050 Spruce Street  
SAINT LOUIS MO 63103  
USA

Telephone : +1 800-325-5832  
Fax : +1 800-325-5052

#### 1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

##### GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Self-reactive substances and mixtures (Type D), H242  
Skin irritation (Category 2), H315  
Eye irritation (Category 2A), H319  
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

#### 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard statement(s)

H242 Heating may cause a fire.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P220 Keep/Store away from clothing/ combustible materials.  
P234 Keep only in original container.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.

P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P321	Specific treatment (see supplemental first aid instructions on this label).
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P411	Store at temperatures not exceeding .? °C/ .? °F.
P420	Store away from other materials.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

Synonyms : VAZO® catalyst 88 free radical source  
1,1'-Azobis(cyanocyclohexane)  
ACHN

Formula : C<sub>14</sub>H<sub>20</sub>N<sub>4</sub>  
Molecular weight : 244.34 g/mol  
CAS-No. : 2094-98-6  
EC-No. : 218-254-8

#### Hazardous components

Component	Classification	Concentration
<b>1,1'-Azobis(1-cyclohexanecarbonitrile)</b>	Self-react. D; Skin Irrit. 2; Eye Irrit. 2A; STOT SE 3; H242, H315, H319, H335	-

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

#### General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

#### In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

#### If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

#### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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### 5. FIREFIGHTING MEASURES

#### 5.1 Extinguishing media

##### Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

#### 5.2 Special hazards arising from the substance or mixture

No data available

#### 5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

#### 5.4 Further information

Use water spray to cool unopened containers.

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### 6. ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

For personal protection see section 8.

#### 6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

#### 6.3 Methods and materials for containment and cleaning up

Sweep up and shovel. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal. Contain spillage, pick up with an electrically protected vacuum cleaner or by wet-brushing and transfer to a container for disposal according to local regulations (see section 13).

#### 6.4 Reference to other sections

For disposal see section 13.

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### 7. HANDLING AND STORAGE

#### 7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols.

Provide appropriate exhaust ventilation at places where dust is formed. Keep away from sources of ignition - No smoking. Keep away from heat and sources of ignition.

For precautions see section 2.2.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place.

Recommended storage temperature 2 - 8 °C

Vent periodically. Over time, pressure may increase causing containers to burst. Handle and open container with care. Storage class (TRGS 510): 5.2: Organic peroxides and self-reacting hazardous materials

#### 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### 8.1 Control parameters

##### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

## 8.2 Exposure controls

### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

### Personal protective equipment

#### Eye/face protection

Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

#### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: > 480 min

Material tested:

#### Body Protection

Impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

#### Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

#### Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

- |   |   |
|---|---|
| a) Appearance                                   | Form: crystalline<br>Colour: beige                      |
| b) Odour  | No data available                                       |
| c) Odour Threshold                              | No data available                                       |
| d) pH   | No data available                                       |
| e) Melting point/freezing point                 | Melting point/range: 114 - 118 °C (237 - 244 °F) - lit. |
| f) Initial boiling point and boiling range      | No data available                                       |
| g) Flash point                                  | No data available                                       |
| h) Evaporation rate                             | No data available                                       |
| i) Flammability (solid, gas)                    | No data available                                       |
| j) Upper/lower flammability or explosive limits | No data available                                       |
| k) Vapour pressure                              | No data available                                       |
| l) Vapour density                               | No data available                                       |
| m) Relative density                             | No data available                                       |
| n) Water solubility                             | No data available                                       |
| o) Partition coefficient: n-                    | No data available                                       |

octanol/water

- p) Auto-ignition temperature No data available
- q) Decomposition temperature Type D
- r) Viscosity No data available
- s) Explosive properties No data available
- t) Oxidizing properties No data available

## 9.2 Other safety information

No data available

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## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

No data available

### 10.4 Conditions to avoid

Heat

Heat, flames and sparks.

### 10.5 Incompatible materials

Strong oxidizing agents

### 10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NO<sub>x</sub>)

Other decomposition products - No data available

In the event of fire: see section 5

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## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

No data available

Dermal: No data available

No data available

#### Skin corrosion/irritation

No data available

#### Serious eye damage/eye irritation

No data available

#### Respiratory or skin sensitisation

No data available

#### Germ cell mutagenicity

No data available

#### Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

No data available

**Specific target organ toxicity - single exposure**

Inhalation - May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**Additional Information**

RTECS: Not available

prolonged or repeated exposure can cause: Nausea, Headache, Vomiting, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

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**12. ECOLOGICAL INFORMATION**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Other adverse effects**

No data available

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**13. DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods**

**Product**

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**

Dispose of as unused product.

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**14. TRANSPORT INFORMATION**

**DOT (US)**

UN number: 3226 Class: 4.1

Proper shipping name: Self-reactive solid type D (1,1-Azodi(hexahydrobenzotrile))

Poison Inhalation Hazard: No

**IMDG**

UN number: 3226 Class: 4.1

EMS-No: F-J, S-G

Proper shipping name: SELF-REACTIVE SOLID TYPE D (1,1-AZODI(HEXAHYDROBENZONITRILE))

**IATA**

UN number: 3226 Class: 4.1 (HEAT)

Proper shipping name: Self-reactive solid type D (1,1'-Azodi (Hexahydrobenzoxonitrile))Special Provisions: "Keep away from heat" label required.

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**15. REGULATORY INFORMATION****SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard

**Massachusetts Right To Know Components**

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

	CAS-No.	Revision Date
1,1'-Azobis(1-cyclohexanecarbonitrile)	2094-98-6	

**New Jersey Right To Know Components**

	CAS-No.	Revision Date
1,1'-Azobis(1-cyclohexanecarbonitrile)	2094-98-6	

**California Prop. 65 Components**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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**16. OTHER INFORMATION****Full text of H-Statements referred to under sections 2 and 3.**

Eye Irrit.	Eye irritation
H242	Heating may cause a fire.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Self-react.	Self-reactive substances and mixtures
Skin Irrit.	Skin irritation
STOT SE	Specific target organ toxicity - single exposure

**HMIS Rating**

Health hazard:	2
Chronic Health Hazard:	
Flammability:	0
Physical Hazard	3

**NFPA Rating**

Health hazard:	2
Fire Hazard:	0
Reactivity Hazard:	3

**Further information**

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**Preparation Information**  
Sigma-Aldrich Corporation  
Product Safety – Americas Region  
1-800-521-8956

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